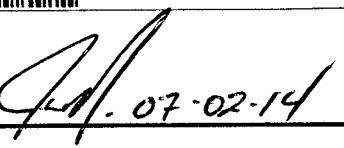
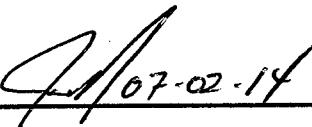
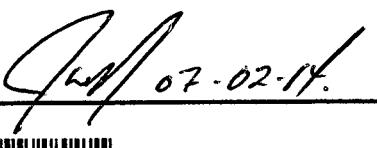
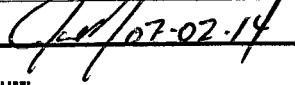
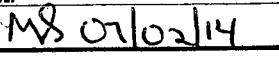


Date: Wednesday, 2/14/2007 1:24:57 PM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: STRUT	
Job Number	: 30734		Part Number	: D274911	
Estimate Number	: 12726		Drawing Number	: D2749 REV C	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 2/14/2007 S.O. No. : N/A		Drawing Revision	: C	
Prsht Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 2/21/2007	
Previous Run	: N/A		Qty:	1	Um: Each
Written By	: JLM/07-02-14				
Checked & Approved By					
Comment	: Est Rev.A New Issue 07-02-14 JLM				

Additional Product

Job Number:		
Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6B0750X00750	6061-T6 Bar .75" x .75"
		
Comment: Qty.: 0.6254 f(s)/Unit Total : 0.6254 f(s) 6061-T6 Bar .75" x .75" Material: $\frac{3}{4}$ " x $\frac{3}{4}$ " bar 6061-T6 Batch: M102476 		
2.0	BAND SAW	BAND SAW
		
Comment: BAND SAW Cut blank: 7..950" long 		
3.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
		
Comment: CONVENTIONAL MILLING MACHINE 1- Mill as per dwg D2749 2-Deburr as per dwg D2749 		
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE 		
5.0	QC8	SECOND CHECK
		
Comment: SECOND CHECK 		

Date: Wednesday, 2/14/2007 1:24:57 PM

User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRUT

Job Number: 30734

Part Number: D274911

Job Number:



Seq. #: Machine Or Operation:

Description:

6.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

1/1 a.m

07-02-14

7.0 POWDER COATING

POWDER COATING



(1)

M103141

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

m.r/a.m

07/02/14

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



J/07-02-14

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 8100

C7/12 (1)

10.0 QC21

FINAL INSPECTION/W/O RELEASE



(1)

Comment: FINAL INSPECTION/W/O RELEASE

C7/02/23

Job Completion:

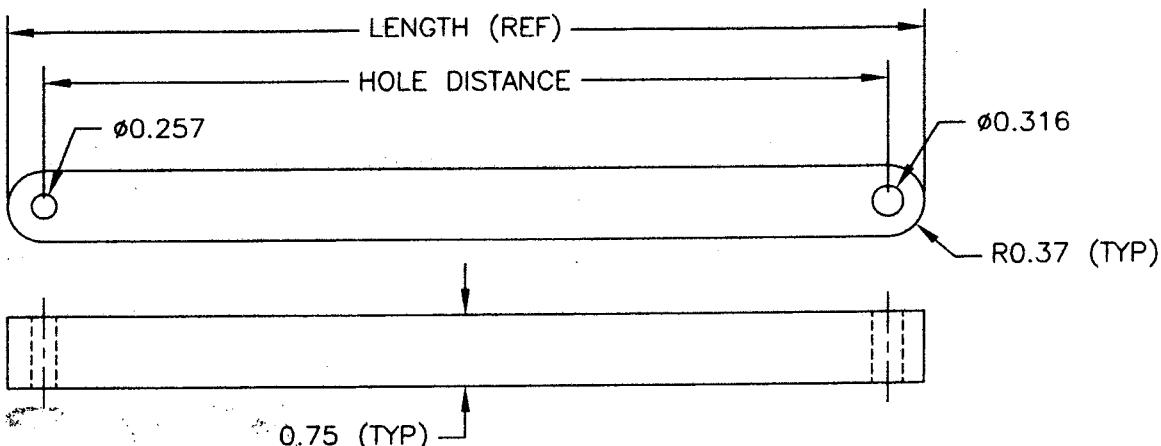


U 07.02.23

PRELIMINARY ISSUE

RELEASED BY DAVID S. 07.02.14
PER EMAIL SENT TO AB.

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2749
DATE		REV. C SHEET 1 OF 1
07.02.13		TITLE STRUT
A	99.09.24	SCALE NTS
B	99.10.08	REMOVED LIGHTENING HOLES
C	07.02.13	ADD D2749-9/-11



DART P/N	HOLE DISTANCE	LENGTH (REF)
D2749-1	8.700	9.45
D2749-3	7.890	8.64
D2749-5	12.630	13.38
D2749-7	10.340	11.09
D2749-9	7.000	7.75
D2749-11	5.188	5.94

X | each

D2749-1/-3/-5/-7/-9/-11 STRUT

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T6512/T62) ALUMINUM BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF DART MATERIAL SPEC M6061T6B0.750X00.750)
- 2) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1 POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES 0.005 TO 0.010 MAX
- 6) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

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DART AEROSPACE LTD	Work Order:	
Description: Shunt	Part Number:	D2749-11
Inspection Dwg:	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by: 	Audited by: 	Prototype Approval: 
Date: 07.02.14	Date: 07/02/14	Date: 07.02.14

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	